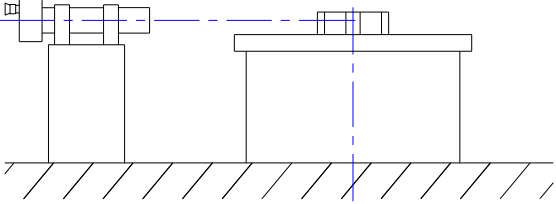
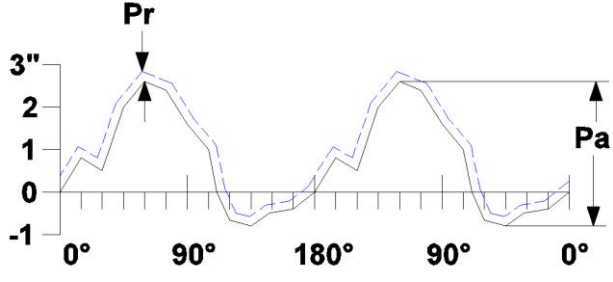


TEST CERTIFICATE: QD12-09-F

Customer:	SO Number:
Order No:	Table Type:
Customer Ref:	Serial No:
Date:	Inspector:

Notation	ANGULAR POSITIONING ACCURACY	
Method	<p>The angular position deviations are determined by comparing the actual position of the rotary table with the nominal angles defined by a calibrated angle gauge.</p> <p>A 12-sided polygon or indexing device is aligned and fastened to the axis to be measured. An auto Collimator is then aligned with the polygon or indexing device. From a common zero point the rotary axis to be inspected is rotated at 30° intervals and the error recorded at each position.</p>	
Illustration of Test		<p>Angular position deviation</p> 
References		
Measuring Equipment	Angle reference standard PL:	
	Autocollimator PL:	
Measured Results	Positional Deviation Pa:	
	Reversal Error Pr:	
Notes		

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