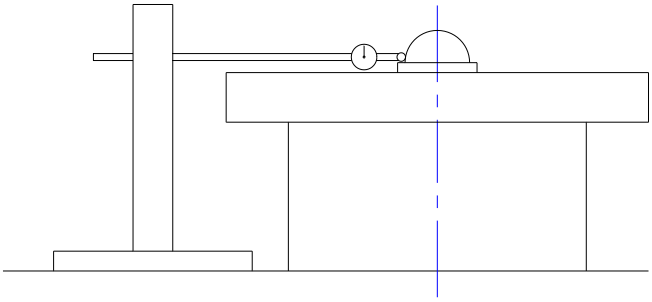
TEST CERTIFICATE: QD12-10-F

Customer:		**SO Number:**	SO
Order No:		**Table Type:**	
Customer Ref:		**Serial No:**	
Date:		**Inspector:**	

Notation	**RADIAL RUNOUT OF TABLE AXIS**
Method	The Rotary Table on test is placed on a rigid and flat support surface with the rotary axis in the vertical / horizontal position and a precision sphere / hemi-sphere is placed and centred on the rotary axis. A high-resolution linear indicator is placed on the support surface close to the rotary table so that radial deviation measured at the equator of the sphere can be recorded over a minimum of ten full revolutions of the table. Measurement data is collected and runout's calculated using AccuScan™ XE200M-RT.
Illustration of Test	
References	Taylor Hobson Hemi-sphere AccuScan™ XE200M-RT
Measuring Equipment	One precision glass hemi-sphere PL No:
	AccuScan™ XE200M-RT PL No:

Results (mm)

Rev	**1**	**2**	**3**	**4**	**5**	**6**	**7**	**8**	**9**	**10**
Runout										

Average Error: **mm**

Notes	

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