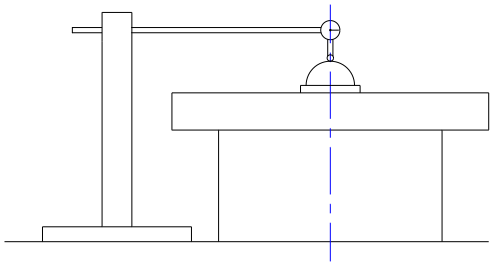
TEST CERTIFICATE: QD12-11-F

Customer:		**SO Number:**	SO
Order No:		**Table Type:**	
Customer Ref:		**Serial No:**	
Date:		**Inspector:**	

Notation	**AXIAL RUNOUT OF TABLE AXIS**
Method	The Rotary Table on test is placed on a rigid and flat support surface with the rotary axis in the vertical / horizontal position and a precision sphere / hemi-sphere is placed and centred on the rotary axis. A high-resolution linear indicator is placed on the support surface close to the rotary table so that axial deviation measured at the apex of the sphere can be recorded over a minimum of ten full revolutions of the table. Measurement data is collected and runout's calculated using AccuScan™ XE200M-RT.
Illustration of Test	
References	Taylor Hobson Hemi-sphere AccuScan™ XE200M-RT
Measuring Equipment	One precision glass hemi-sphere PL No: AccuScan™ XE200M-RT PL No:

Results

Rev	**1**	**2**	**3**	**4**	**5**	**6**	**7**	**8**	**9**	**10**
Runout										

Average Error: **mm**

Notes

ROTARY PRECISION INSTRUMENTS UK LTD
The Maltings Industrial Estate, Brassmill Lane
Bath BA1 3JL, United Kingdom

: +44 1225 426206, : +44 1225 426207, : sales@rpiuk.com, : www.rpiuk.com