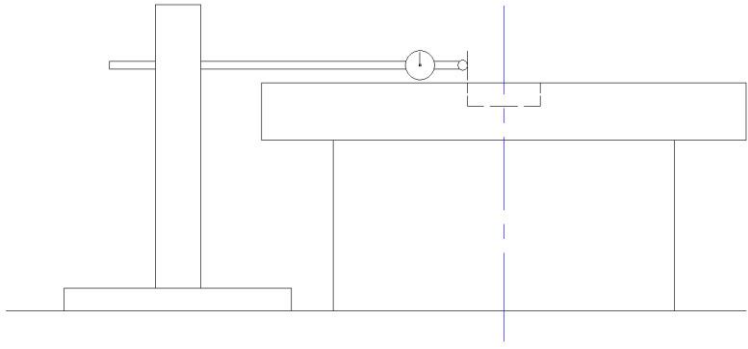


TEST CERTIFICATE: QD12-36-F

Customer:		SO Number:	SO
Order No:		Table Type:	
Customer Ref:		Serial No:	
Date:		Inspector:	

Notation	CONCENTRICITY OF CENTRE BORE										
Method	<p>The concentricity of centre bore error is the radial difference Fr between two concentric bores in which all measured points are contained.</p> <p>The unit to be inspected is placed on a granite surface plate and a dial indicator is mounted to a fixed indicator stand. The indicator tip is placed in the middle of the usable surface of the centre ring and the table top is rotated through two revolutions.</p> <p>The maximum deviation of Fr is recorded.</p>										
Illustration of Test											
References	Tesatast Taylor Hobson Hemi-sphere AccuScan™ XE200M-RT										
Measuring Equipment	Tesatast PL No:										
	One precision glass hemi-sphere PL No:										
	AccuScan™ XE200M-RT PL No:										
Measured Results	Rev	1	2	3	4	5	6	7	8	9	10
	Runout										
	Average Error: mm										
Notes											

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