

# TEST CERTIFICATE: QD12-37-F

Customer:		SO Number:	SO
Order No:		Table Type:	
Customer Ref:		Serial No:	
Date:		Inspector:	

Notation	<b>SQUARENESS OF TABLE TOP FACE</b>		
Method	<p>The unit to be measured is placed onto a granite surface table. A calibrated cylindrical square is used to reference an Indi-Square that in turn is used to measure the squareness of the table top surface to the reference surface.</p> <p>The Indi-Square is referenced over a range of movement similar to that carried out during the measurement process using the cylindrical square. The rotary table is then maneuvered in front of the referenced Indi-Square and relative measurement is taken at two positions on the face of the table top. The difference between these results gives the squareness error.</p>		
Illustration of Test			
References			
Measuring Equipment	Granite Surface Plate.		
	Indi-Square.		
	Cylindrical Reference Square.		
Measured Results	Rq maximum =	mm	
Notes			

## ROTARY PRECISION INSTRUMENTS UK LTD

The Maltings Industrial Estate, Brassmill Lane  
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