

TEST CERTIFICATE: QD12-46-F

Customer:		SO Number:	SO
Order No:		Table Type:	
Customer Ref:		Serial No:	
Date:		Inspector:	

Notation	AIR BEARING LIFT OFF TEST		
Method	<p>The air bearing lift of test has been designed to determine if the orifice plugs that deliver air pressure to the air bearing acting on the underside of the table top causing the top to lift are blocked or not.</p> <p>The air pressure is switched off and a DTI and gauge block is set up on the table top surface at position A and 0.9D. The air pressure is then switched back on and the amount the table rises recorded. The test is repeated in 4 places to determine if the table top is level therefore proving the orifice plugs are unblocked.</p>		
Illustration of Test			
Measuring Equipment	Reference Platen PL No:		
Measured Results	Recorded Air Pressure =	p.s.i.	Lift off: mm
Notes			

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