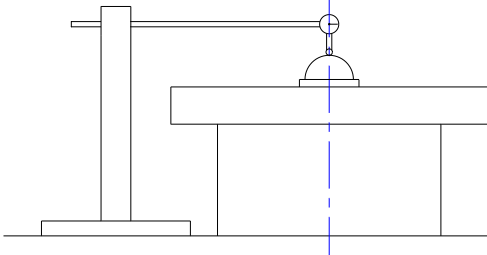


# TEST CERTIFICATE: QD12-11-G

<b>Customer:</b>		<b>SO Number:</b>	SO
<b>Order No:</b>		<b>Table Type:</b>	
<b>Customer Ref:</b>		<b>Serial No:</b>	
<b>Date:</b>		<b>Inspector:</b>	

Notation	<b>AXIAL RUNOUT OF TABLE AXIS</b>					
Method	<p>The Rotary Table on test is placed on a rigid and flat support surface with the rotary axis in the vertical / horizontal position and a precision sphere / hemi-sphere is placed and centred on the rotary axis. A high-resolution linear indicator is placed on the support surface close to the rotary table so that axial deviation measured at the apex of the sphere can be recorded over a minimum of ten full revolutions of the table.</p> <p>Measurement data is collected and runout's calculated using AccuScan™ XE200M-RT.</p>					
Illustration of Test						
References	Taylor Hobson Hemi-sphere AccuScan™ XE200M-RT					
Measuring Equipment	One precision glass hemi-sphere PL No:					
	AccuScan™ XE200M-RT PL No:					
Results	<b>Rev</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>
	<b>Runout</b>					
	<b>Average Error:</b>		mm			
Notes						

## ROTARY PRECISION INSTRUMENTS UK LTD

The Maltings Industrial Estate, Brassmill Lane  
Bath BA1 3JL, United Kingdom