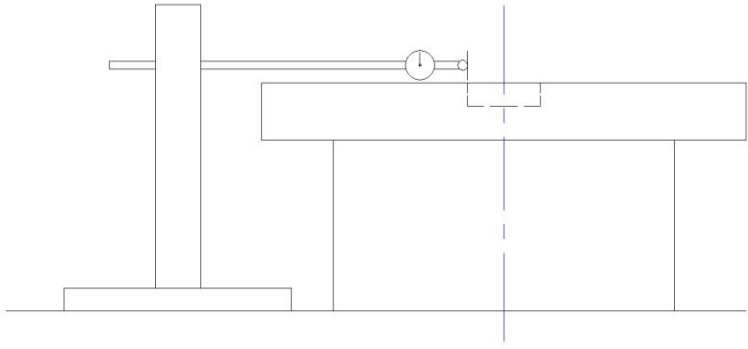


# TEST CERTIFICATE: QD12-36-G

<b>Customer:</b>		<b>SO Number:</b>	SO
<b>Order No:</b>		<b>Table Type:</b>	
<b>Customer Ref:</b>		<b>Serial No:</b>	
<b>Date:</b>		<b>Inspector:</b>	

Notation	<b>CONCENTRICITY OF CENTRE BORE</b>					
Method	<p>The concentricity of centre bore error is the radial difference Fr between two concentric bores in which all measured points are contained.</p> <p>The unit to be inspected is placed on a granite surface plate and a dial indicator is mounted to a fixed indicator stand. The indicator tip is placed in the middle of the usable surface of the centre ring and the table top is rotated through two revolutions.</p> <p>The maximum deviation of Fr is recorded.</p>					
Illustration of Test						
References	Tesatast Taylor Hobson Hemi-sphere AccuScan™ XE200M-RT					
Measuring Equipment	Tesatast PL No:					
	One precision glass hemi-sphere PL No:					
	AccuScan™ XE200M-RT PL No:					
Measured Results	<b>Rev</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>
	<b>Runout</b>					
	<b>Average Error: mm</b>					
Notes						

## ROTARY PRECISION INSTRUMENTS UK LTD

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