

TEST CERTIFICATE: QD12-10-G

Customer:		SO Number:	SO
Order No:		Table Type:	
Customer Ref:		Serial No:	
Date:		Inspector:	

Notation	RADIAL RUNOUT OF TABLE AXIS					
Method	<p>The Rotary Table on test is placed on a rigid and flat support surface with the rotary axis in the vertical / horizontal position and a precision sphere / hemi-sphere is placed and centred on the rotary axis. A high-resolution linear indicator is placed on the support surface close to the rotary table so that radial deviation measured at the equator of the sphere can be recorded over a minimum of ten full revolutions of the table.</p> <p>Measurement data is collected and runout's calculated using AccuScan™ XE200M-RT.</p>					
Illustration of Test						
References	Taylor Hobson Hemi-sphere AccuScan™ XE200M-RT					
Measuring Equipment	One precision glass hemi-sphere PL No:					
	AccuScan™ XE200M-RT PL No:					
Results (mm)	Rev	1	2	3	4	5
	Runout					
	Average Error:	mm				
Notes						

ROTARY PRECISION INSTRUMENTS UK LTD

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